

Steam Air Finisher

Refer to Page 3 for Model Numbers

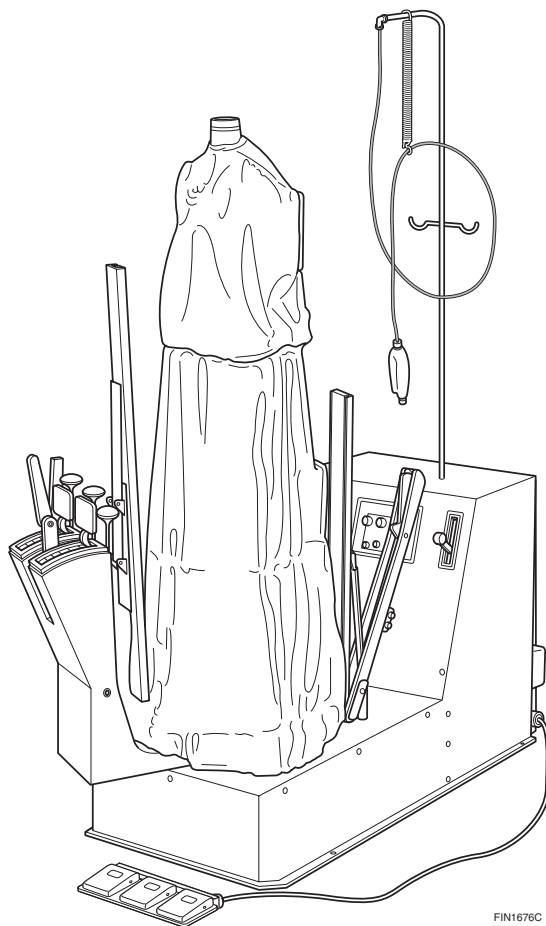


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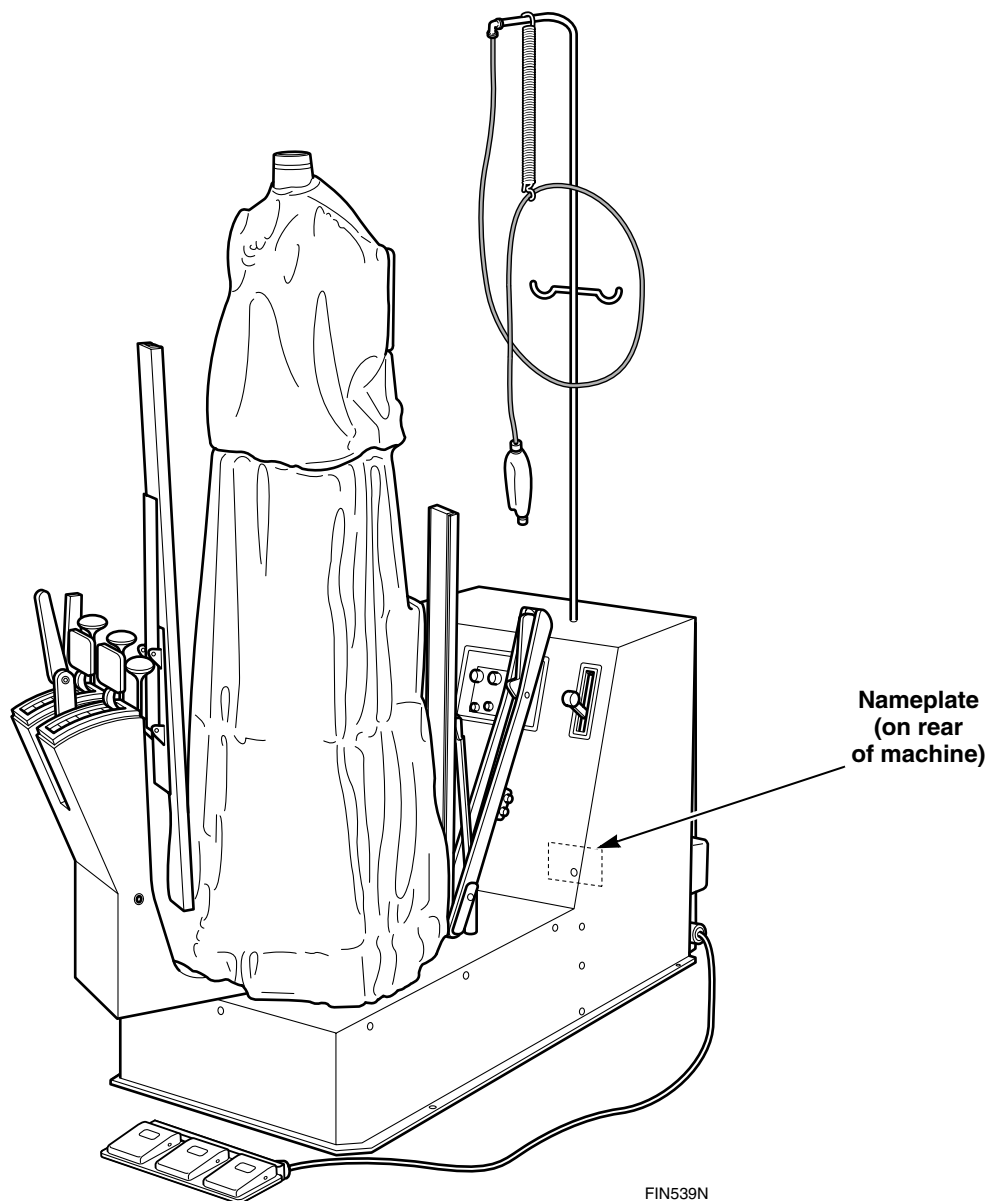
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate as shown.



Model Identification

Information in this manual is applicable to these steam air finisher models:

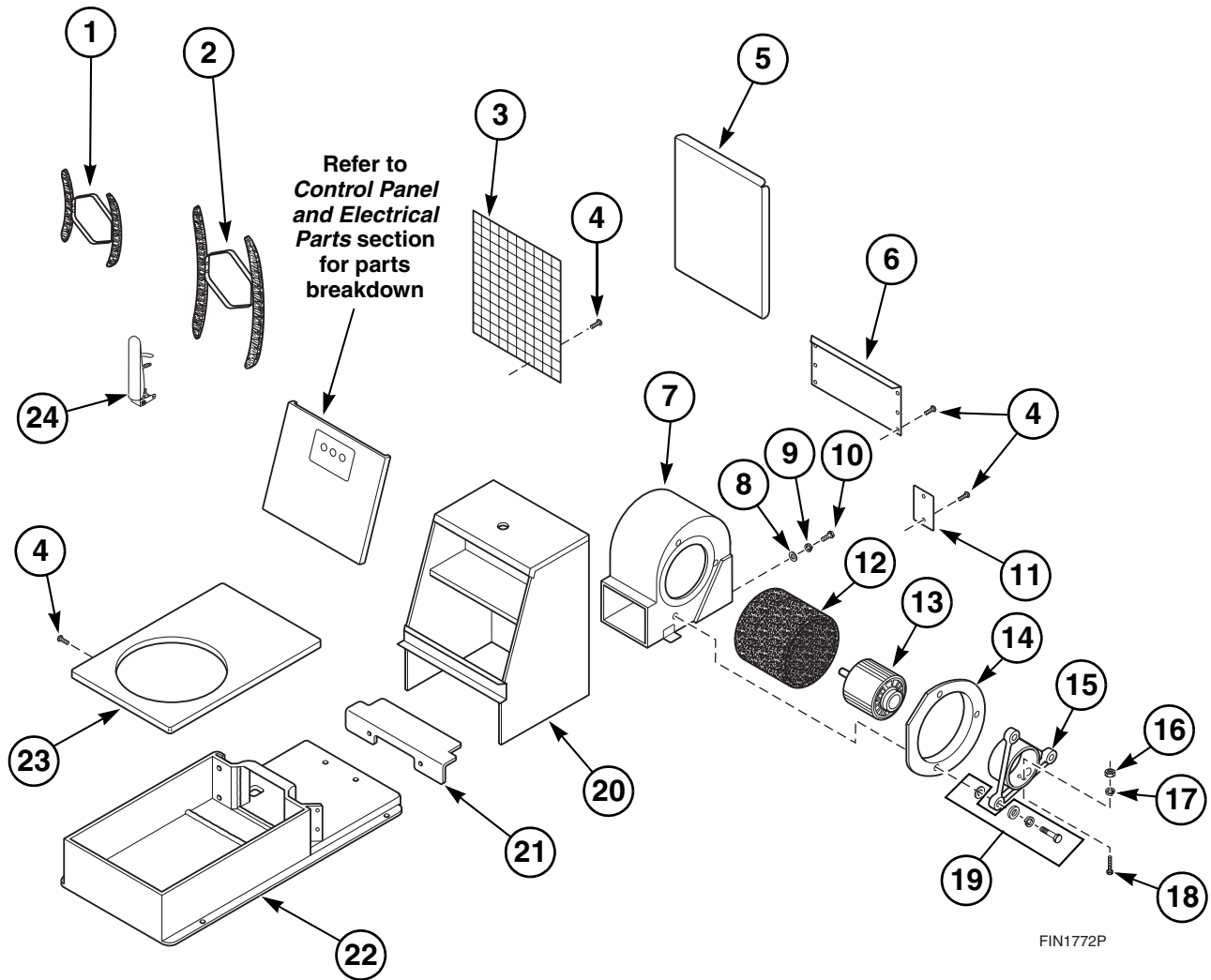
ASAF-4

ASAF-5

SAF-4

SAF-5

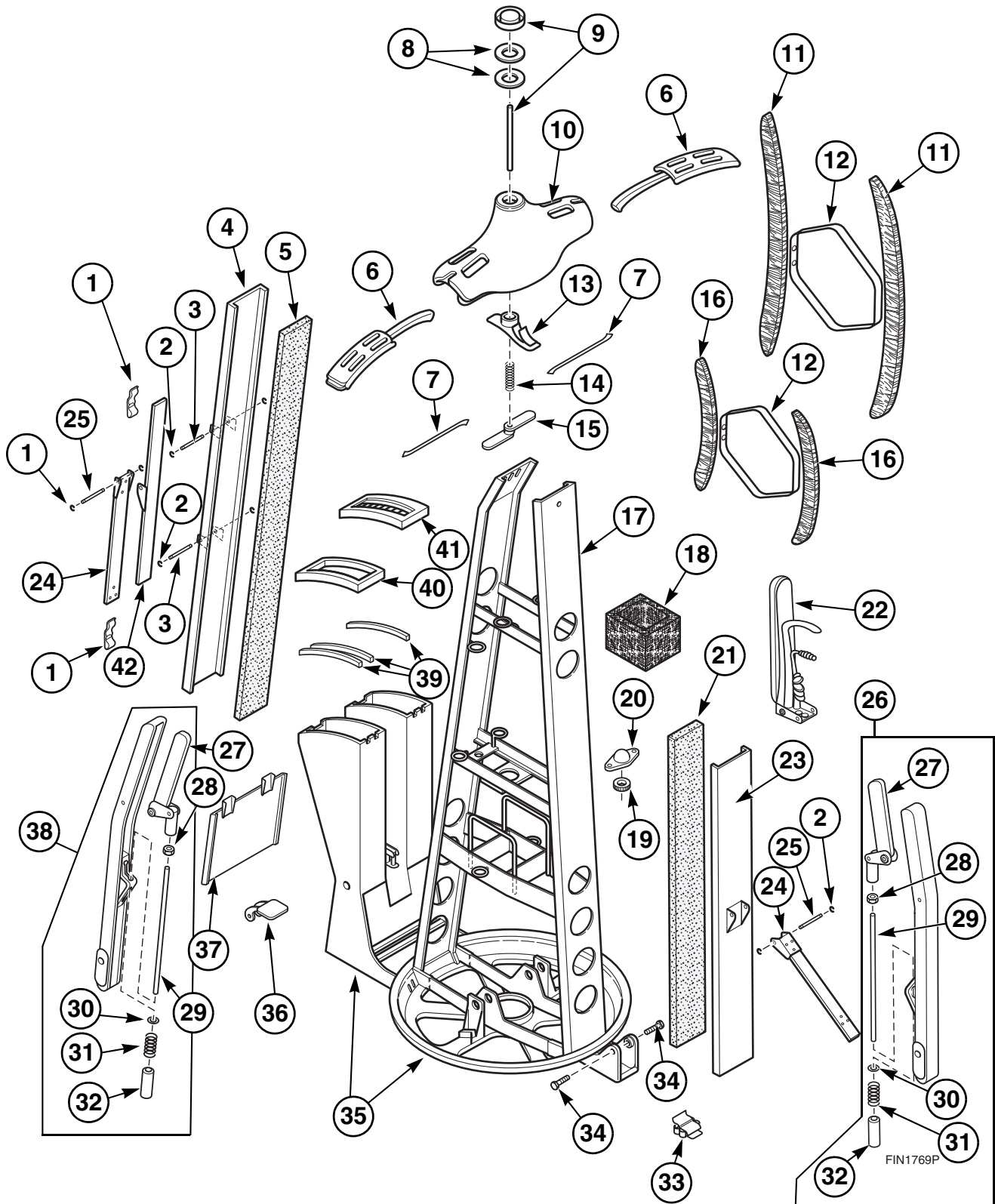
Base Assembly



Base Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JF11	Sleeve Spring	11 inch
2	JF24	Sleeve Spring	24 inch
3	JF1319	Screen Retainer	
4	28193	Screw	
5	JF1427	Form Finisher Filter	
6	JF1265	Lower Rear Cover	
7	JF1264	Blower Housing	
8	80090	Washer	
9	03189	Washer	
10	24233	Screw	
11	JSB180	Junction Box Cover	
12	JFG292	Blower Wheel	
13	JK554	Motor Kit	115-230 Volt/50-60 Hertz/1 Phase
14	JFG226	Inlet Cone	
15	JAF131	Motor Mounting Bracket	
16	70142	Nut	
17	M400013	Washer	
18	91202	Screw	
19	JAF130	Motor Mounting Hardware Kit	
20	JF1290	Rear Jacket	
21	JF1463	Angle Seal	
22	JF1203	Base Bottom	
23	JF1238	Base Top	
24	JF842	Vent Clamp	

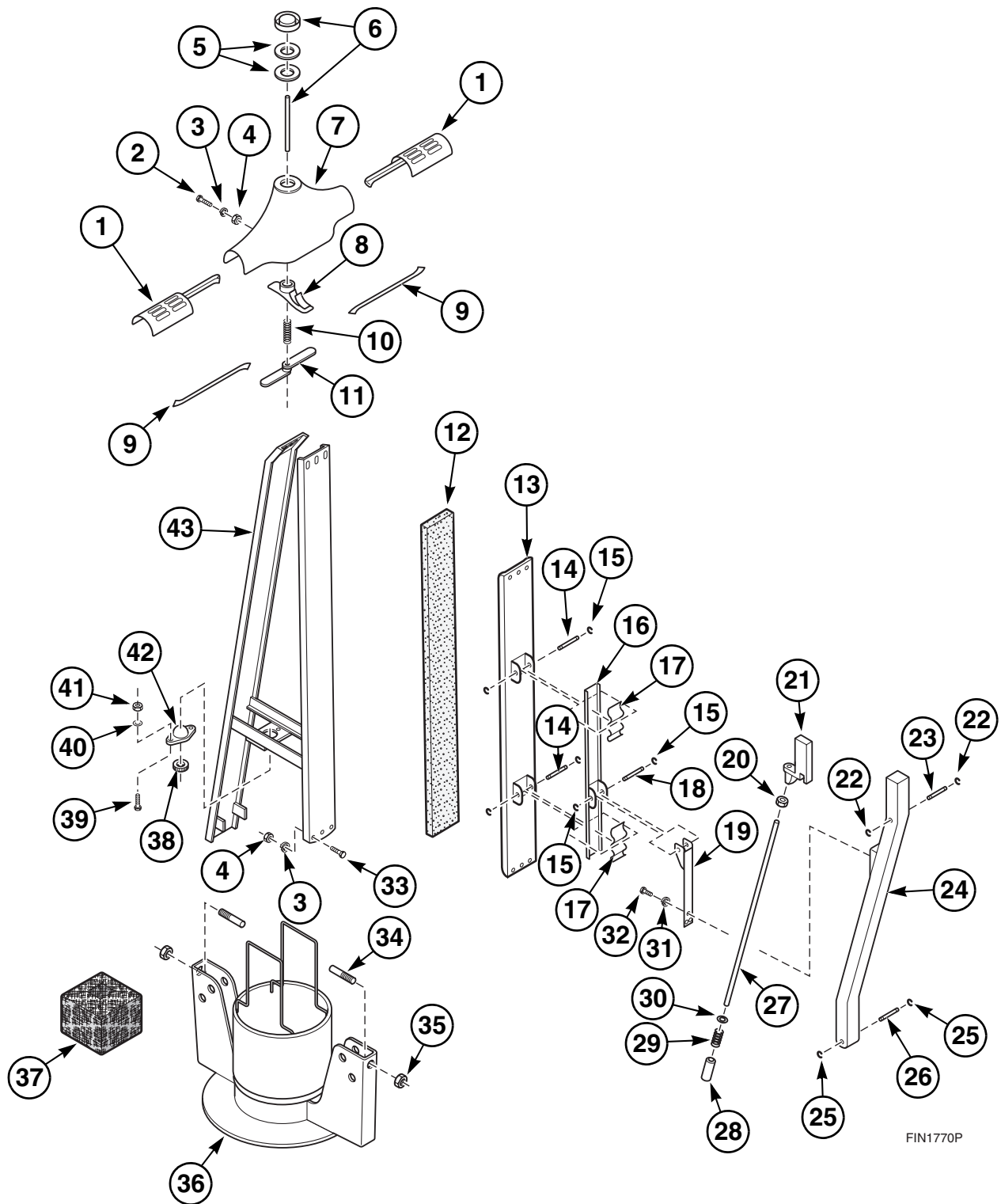
Revolving Form Assembly – Models ASAF-5 and SAF-5



Revolving Form Assembly – Models ASAF-5 and SAF-5

REF	PART NO.	DESCRIPTION	COMMENTS
	JF22	Revolving Form Assembly	Includes all items except 11, 16 and 22
	JF436	Front Paddle and Sponge Assembly	Includes items 4 and 5
	JF438	Rear Paddle and Sponge Assembly	Includes items 21 and 23
1	JF243	Slide Spring Clip	
2	JF888	E-Ring	
3	JF240	Clamp Slide Support Pin	
4	JF432	Front Paddle	
5	JF433	Sponge	
6	JF493	Shoulder Extension	
7	JF336	Form Finisher Link	
8	JF192	Insulating Gasket	
9	JF381	Knob, Pin and Adjusting Rod Assembly	
10	JF492	Shoulder Form	
11	JF24	Sleeve Spring	24 inch
12	JF63	Sleeve Covered Spring Assembly	
13	JF494	Bearing Plate	
14	JF197	Spring	
15	JF317	Shoulder Lever	
16	JF11	Sleeve Spring	11 inch
17	JF534	Revolving Form Frame	
18	JF9	Cloth Steam Spreader	
19	JF279	Thrust Bearing	
20	JF289	Cup and Bearing Assembly	Includes hardware
21	JF435	Sponge	
22	JF842	Vent Clamp	
23	JF434	Rear Paddle	
24	JF218	Paddle Clamp Leaf Spring	
25	JF267	Pivot Pin	
26	JF437	Rear Handle Assembly	
27	JF104	Trigger Release	
28	JF122	Nut	
29	JF335	Clamp Latch Rod	
30	JP104	Washer	
31	JF151	Compression Latch Spring	
32	JF137	Latch Plunger	
33	JF427	Back Latch	
34	JF140	Clamp Bearing Bolt	
35	JF533	Control Box and Pan Assembly	
36	JF333	Front Latch	
37	JF332	Front Plate	
38	JF334	Front Handle Assembly	
39	JF302	Control Slide	
40	JF303	Hip and Lower Index Plate	
41	JF304	Waist Index Plate	
42	JF237	Clamp Slide	

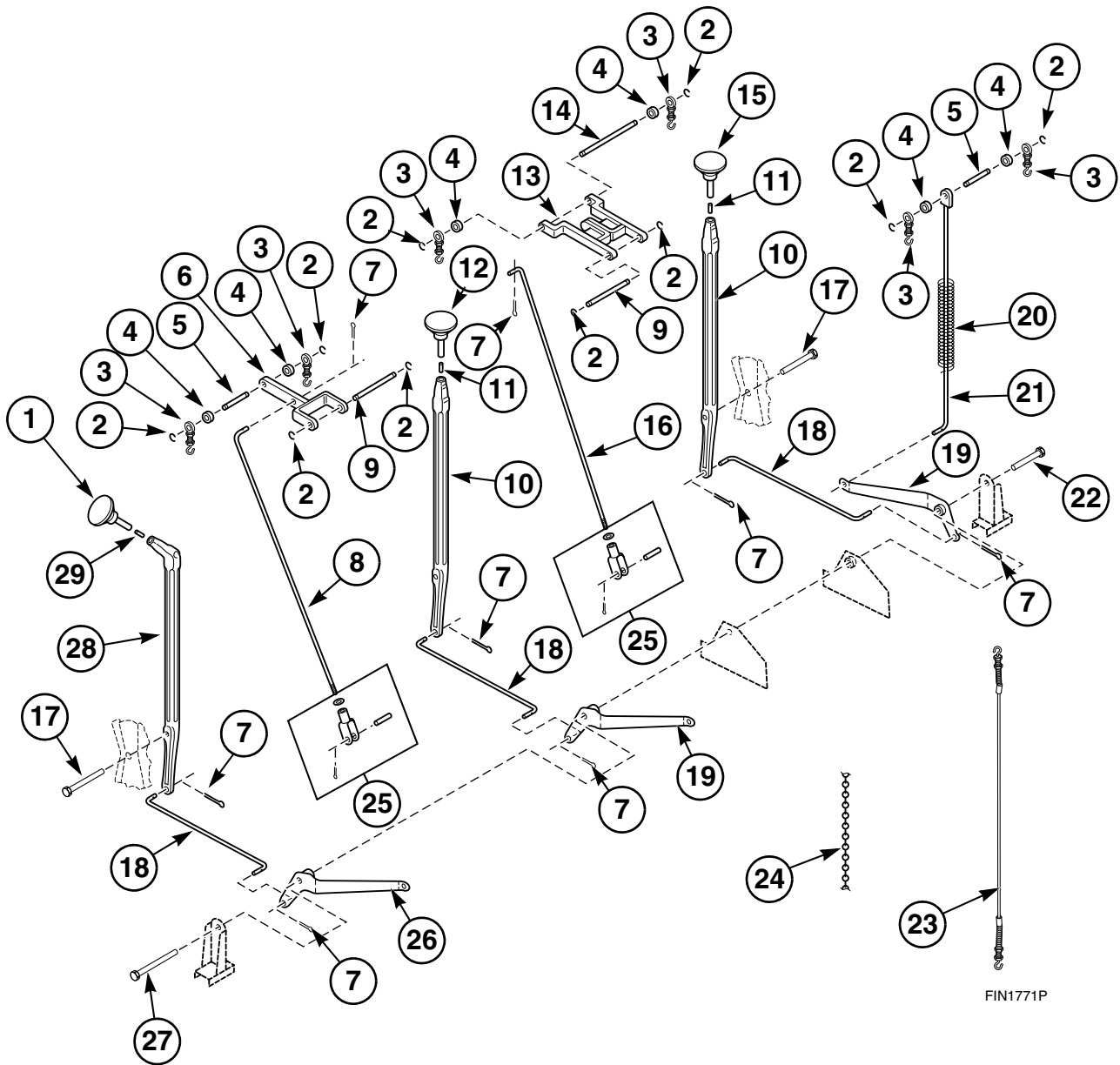
Revolving Form Assembly – Models ASAF-4 and SAF-4



Revolving Form Assembly – Models ASAF-4 and SAF-4

REF	PART NO.	DESCRIPTION	COMMENTS
	JF517	Shoulder Assembly	Includes items 1 and 5-11
	JAF176WH	Front Paddle Clamp Assembly	Includes items 12-32
	JF289	Cup and Bearing Assembly	
1	JF493	Shoulder Extension	
2	JA-55083	Screw	
3	56552	Washer	
4	03673	Nut	
5	JF192	Insulating Gasket	
6	JF381	Knob, Pin and Adjusting Rod Assembly	
7	JF492	Shoulder Form	
8	JF494	Bearing Plate	
9	JF336	Form Finisher Link	
10	JF197	Spring	
11	JF317	Shoulder Lever	
12	JF433	Sponge	
13	JF432	Front Paddle	
14	JF240	Clamp Slide Support Pin	
15	JF888	E-Ring	
16	JF237	Clamp Slide	
17	JF243	Slide Spring Clip	
18	JF267	Pivot Pin	
19	JF218	Paddle Clamp Leaf Spring	
20	JF122	Nut	
21	JAF157	Trigger Release Assembly	
22	JF359	Retaining Ring	
23	JF949	Pivot Pin	
24	JFG135	Handle	
25	JF489	Retaining Ring	
26	JFG288	Pin	
27	JFG443	Latch Rod	
28	JFG450	Latch Pin	
29	JF197	Spring	
30	JF950	Washer	
31	56552	Washer	
32	20267	Screw	
33	JC-61269	Screw	
34	JFG277	Stud	
35	M400026	Nut	
36	JF1309	Shell Assembly	
37	JAF207	Cloth Cover	
38	JF279	Thrust Bearing	
39	02422	Screw	
40	26509	Washer	
41	20275	Nut	
42	JF431	Bearing Cup	
43	JF1242	Revolving Form Frame	

Waist, Hip and Lower Controls

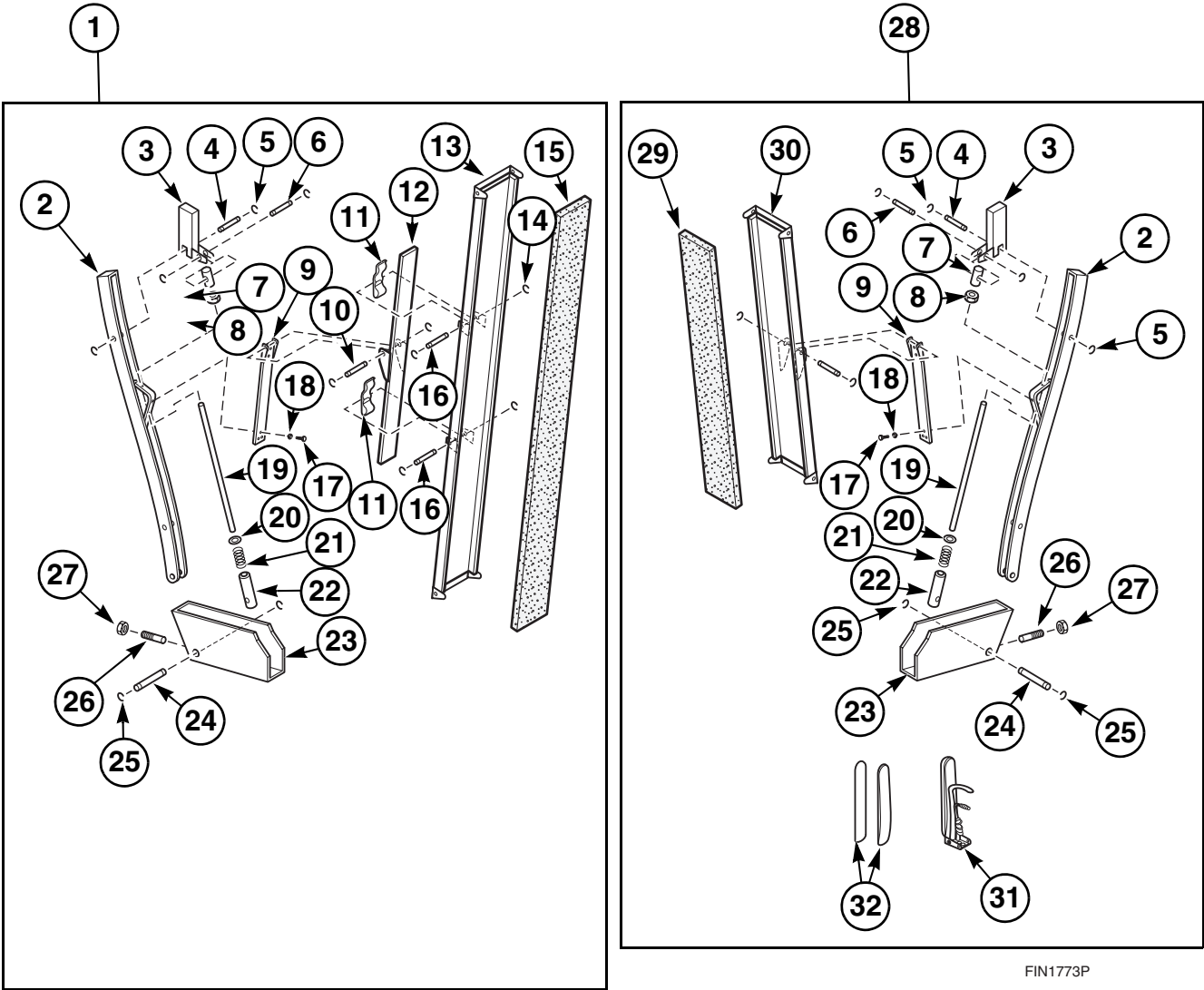


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Waist, Hip and Lower Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	JF1003	Lower Lever Rod Assembly	Includes items 8 and 25
	JF1004	Hip Lever Rod Assembly	Includes items 16 and 25
1	JF321	Lower Control Knob	
2	JF888	E-Ring	
3	JF446	Swivel and Chain Coupling	
4	JF447	Spacer	
5	JF444	Pin and E-Ring Kit	Includes 2 pins and 4 of item 2
6	JF448	Lower Swivel Arm	
7	JV2	Cotter Pin	
8	JF451	Lower Lever Rod	
9	JF443	Pin and E-Ring Kit	Includes 2 pins and 4 of item 2
10	JF318	Actuating Lever	
11	JF301	Control Spacer	
12	JF323	Hip Control Knob	
13	JF449	Hip Swivel Arm	
14	JF445	Pin and E-Ring Kit	Includes 2 pins and 4 of item 2
15	JF322	Waist Control Knob	
16	JF439	Hip Lever Rod	
17	JF324	Bearing Pin	
18	JF325	Connecting Link	
19	JF490	Draw String Lever	
20	JF429	Tension Spring	
21	JF440	Waist Lever Rod	
22	JF377	Bearing Pin	
23	JF442	Cord, Bead and Coupling Set	
24	J040113282	Bead Chain	Order by length
25	JP39	Pin and Cotter Pin Yoke	
26	JF450	Lever	
27	JF331	Bearing Pin	
28	JF319	Actuating Lever	
29	JF300	Lower Control Spacer	

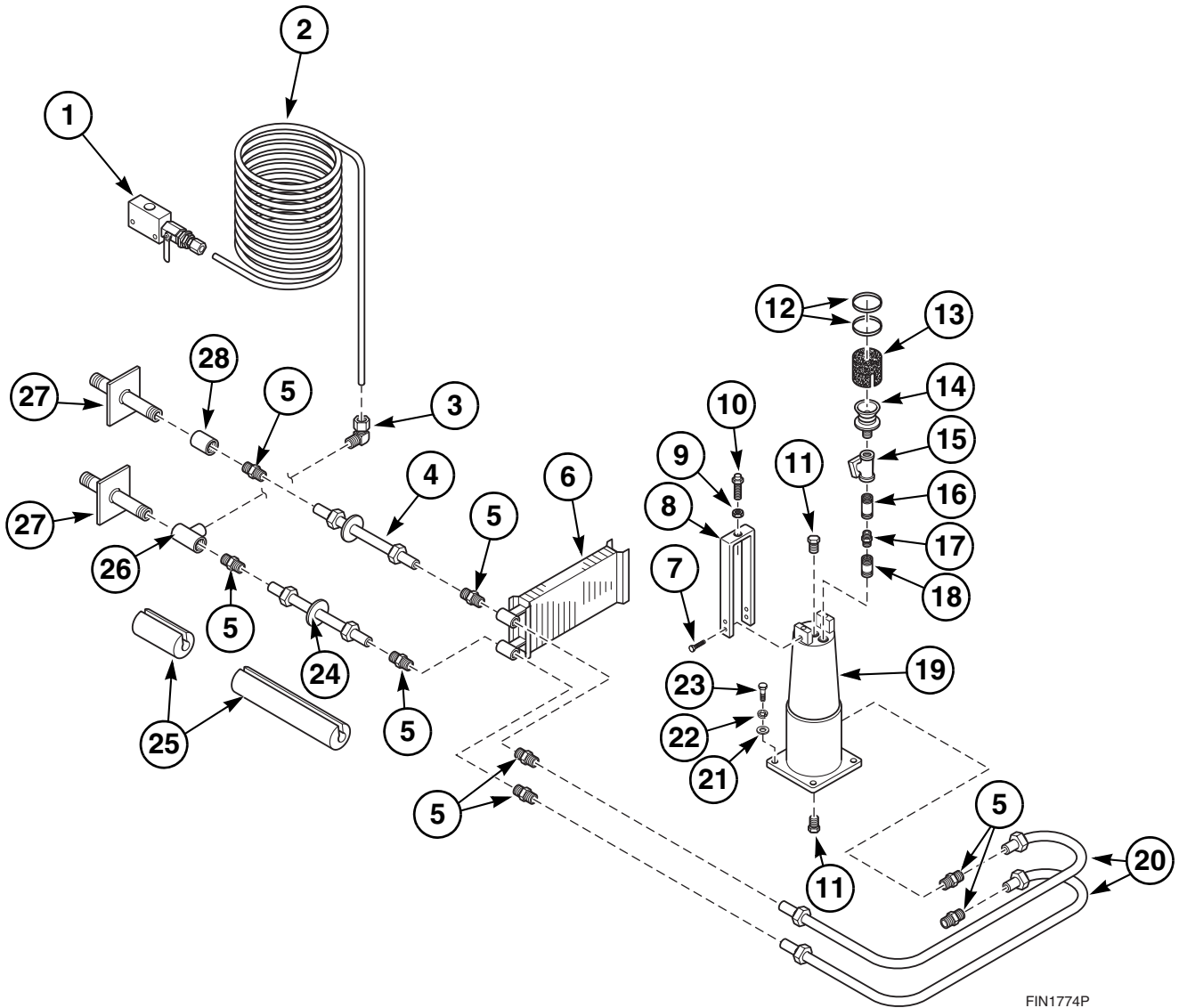
Front and Rear Paddle Assembly



Front and Rear Paddle Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JFG137WH	Rear Paddle Assembly	36 inch
2	JFG135	Handle	
3	JF104	Trigger Release	
4	JF949	Pivot Pin	
5	JF888	E-Ring	
6	JF1121	Hinge Pin Rod	
7	JF136	Rod Hinge	
8	JF122	Nut	
9	JF218	Paddle Clamp Leaf Spring	
10	JF267	Pivot Pin	
11	JF243	Slide Spring Clip	2 required
12	JF237	Clamp Slide	
13	JF432	Front Paddle	36 inch
14	JET183	E-Ring	
15	JF433	Sponge	36 inch
16	JF240	Clamp Slide Support Pin	2 required
17	20267	Screw	
18	56552	Washer	
19	JFG443	Latch Rod	
20	JF950	Washer	
21	JF197	Spring	
22	JFG450	Latch Pin	
23	JFG287	Clamp Base	
24	JFG288	Pin	
25	JF489	Retaining Ring	
26	JFG277	Stud	
27	M400026	Nut	
28	JFG164WH	Rear Paddle Assembly	24 inch
29	JF435	Sponge	24 inch
30	JF434	Rear Paddle	24 inch

Steam Column and Piping Parts



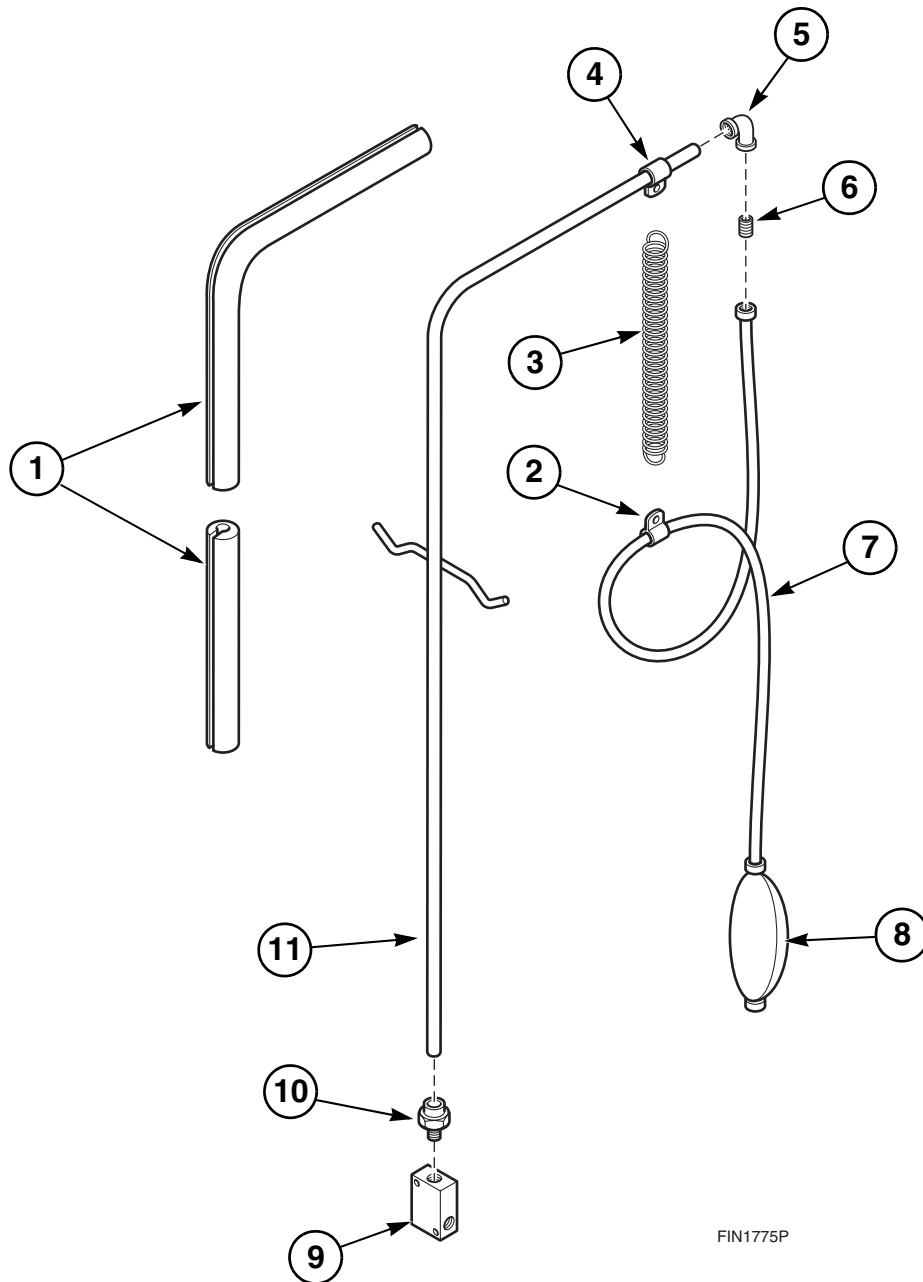
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Steam Column and Piping Parts

REF	PART NO.	DESCRIPTION	COMMENTS
	JF896	Draw Band Eye	
1	N/A	Valve	
2	JF1439	Condenser	
3	JF1461	Elbow	Includes fitting
4	JF1456	Coil Supply Tube Assembly	JCF100
	JF1458	Coil Supply Tube Assembly	JCF600
5	JF1449	Flare Connector	
6	JF1324	Steam Coil	JCF100
	JF1288	Steam Coil	JCF600
7	20253	Screw	
8	JF1269	Bearing Support Frame	
9	JF286	Nut	
10	JF287	Screw	
11	JF542	Pipe Plug	
12	JF894	Draw Band	
13	JF1394	Steam Spreader	
14	JF1256	Steam Nozzle	
15	JF1289	Steam Solenoid	
16	J390401016	Pipe Nipple	
17	JF1292	Union	
18	JF1397	Pipe Nipple	
19	JF1227	Steam Chamber Column	
20	JF1448	Column Supply Tube Assembly	
21	M400081	Washer	
22	M400014	Washer	
23	M400649	Bolt	
24	JF1457	Coil Return Tube Assembly	JCF100
	JF1459	Coil Return Tube Assembly	JCF600
25	J400518040	Pipe Insulation	Order by length
26	JFG143	Pipe Tee	
27	JSC196	Pipe Weldment	
28	JSC505	Coupling	

N/A = Part no longer available

Spray Gun Assembly

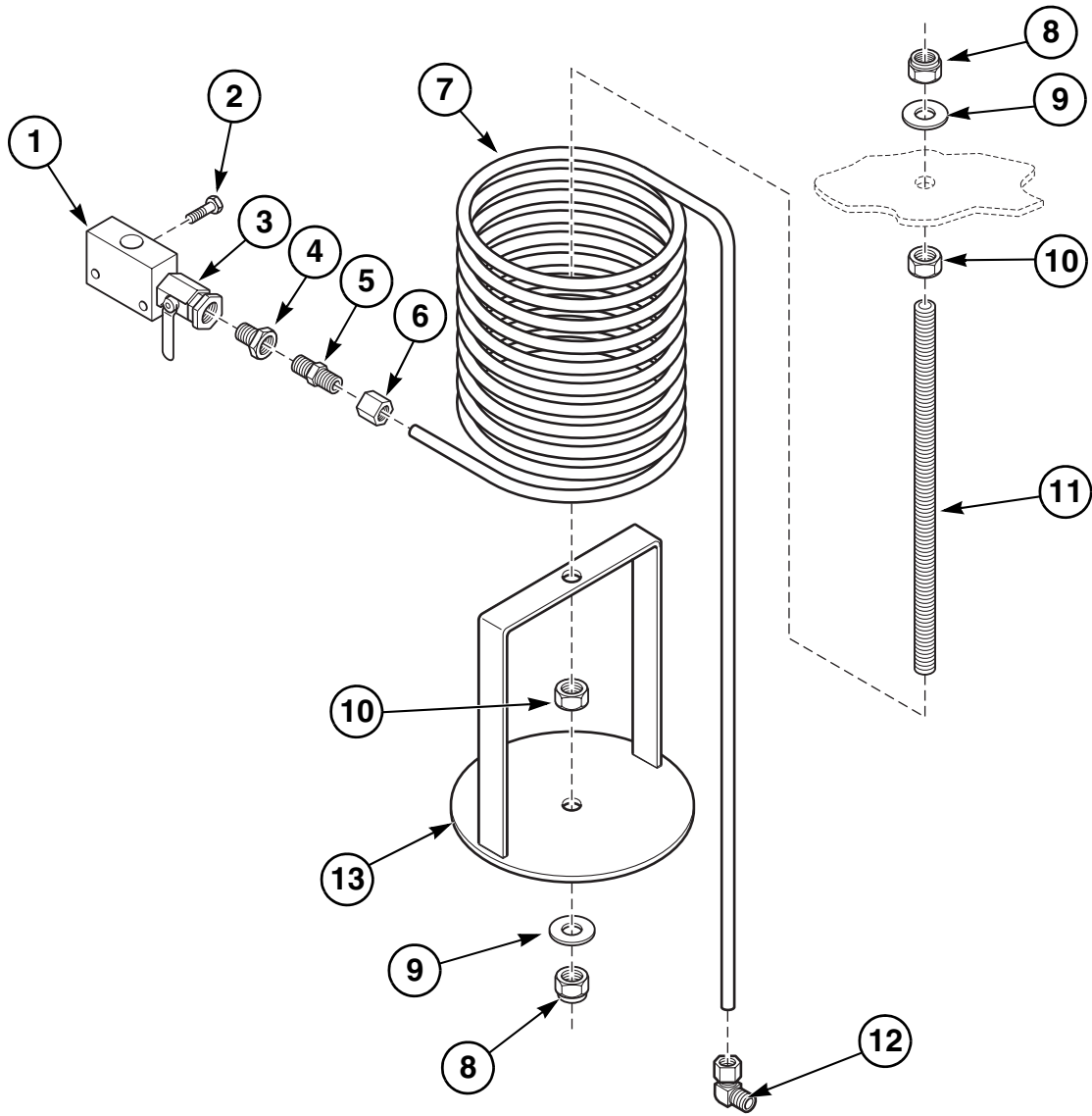


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Spray Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JSK043	Spray Gun Repair Kit	Includes a plunger tube, strainer, nozzle and 2 gaskets
	JSG043	Overhead Water Spray Gun Assembly	
	JSGP43	Water Spray Gun Assembly	Pistol type
	JSKP42	Pistol Water Gun Repair Kit	Pistol type; Includes a plunger tube, strainer, nozzle, spring and 2 gaskets
	JSG114	Water Hose Assembly	4 feet 4 inches long
	JSG37	Water Hose Assembly	5 feet long
	JSG68	Water Hose Assembly	7 feet long
	JSG115	Water Hose Assembly	9 feet 9 inches long
	JSG87	Water Hose Assembly	11 feet long
	JSG155	Water Hose Assembly	20 feet long
1	J136067752	Insulation	Order by length
2	JJ3	Small Hose Clamp	
3	JSG38	Spring	
4	JJ42	Hose Clamp	
5	JP530	Elbow	
6	JSGV35	Adapter	
7	JSF274	Spray Gun Hose	
8	JSG043	Overhead Water Spray Gun Assembly	
9	JF1441	Spray Gun Manifold	
10	JOP225	Straight Connector	
11	JF1273	Spray Gun Pipe	

Condenser Coil Assembly

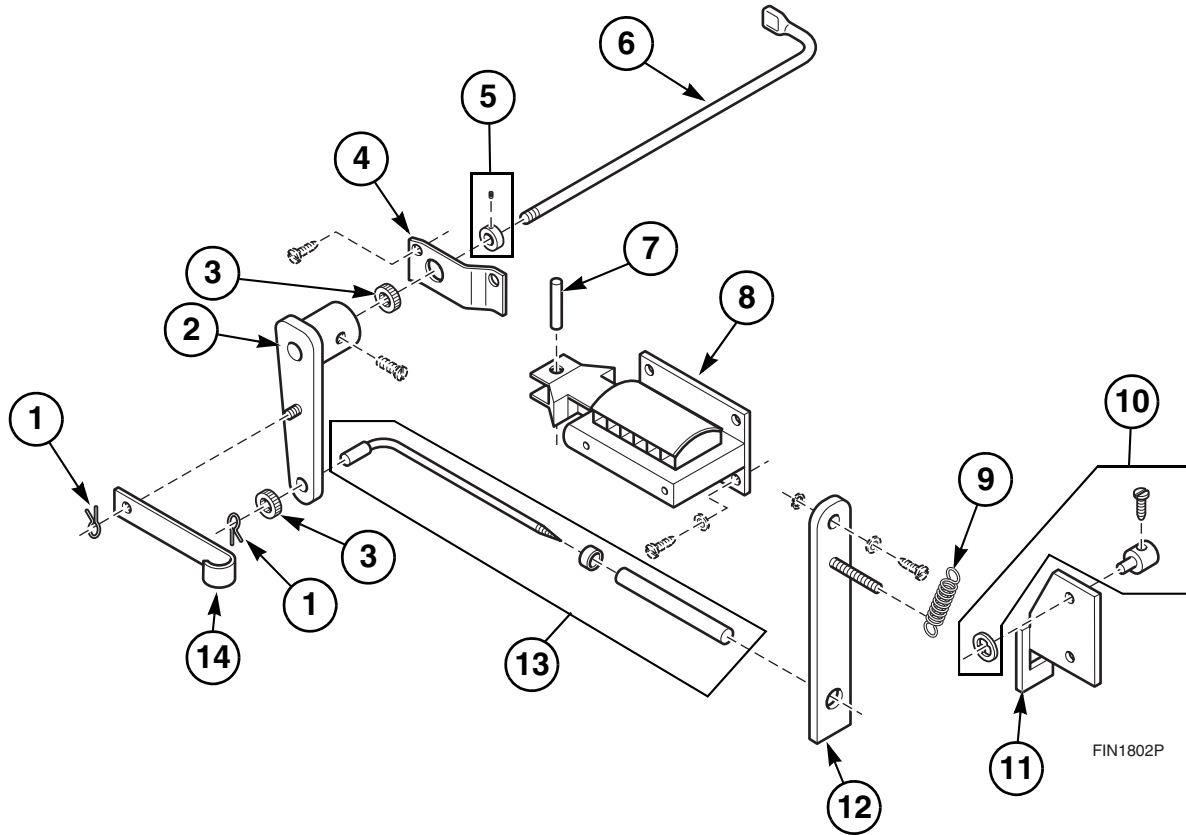


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Condenser Coil Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JF1447	Condenser Coil Assembly	Includes items 1-13
1	JF1441	Spray Gun Manifold	
2	JC-61269	Screw	2 required
3	JF1440	Globe Valve	1/4 inch
4	JBR61	Bushing	
5	JOP297	Compression Fitting	
6	JSU65	Nut	Includes JPU8 Compression Bead
7	JF1439	Condenser	
8	JA-55811	Nut	
9	80090	Washer	
10	20275	Nut	
11	JF1446	Threaded Rod	
12	JF1461	Elbow	
13	JF1445	Coil Support Plate	

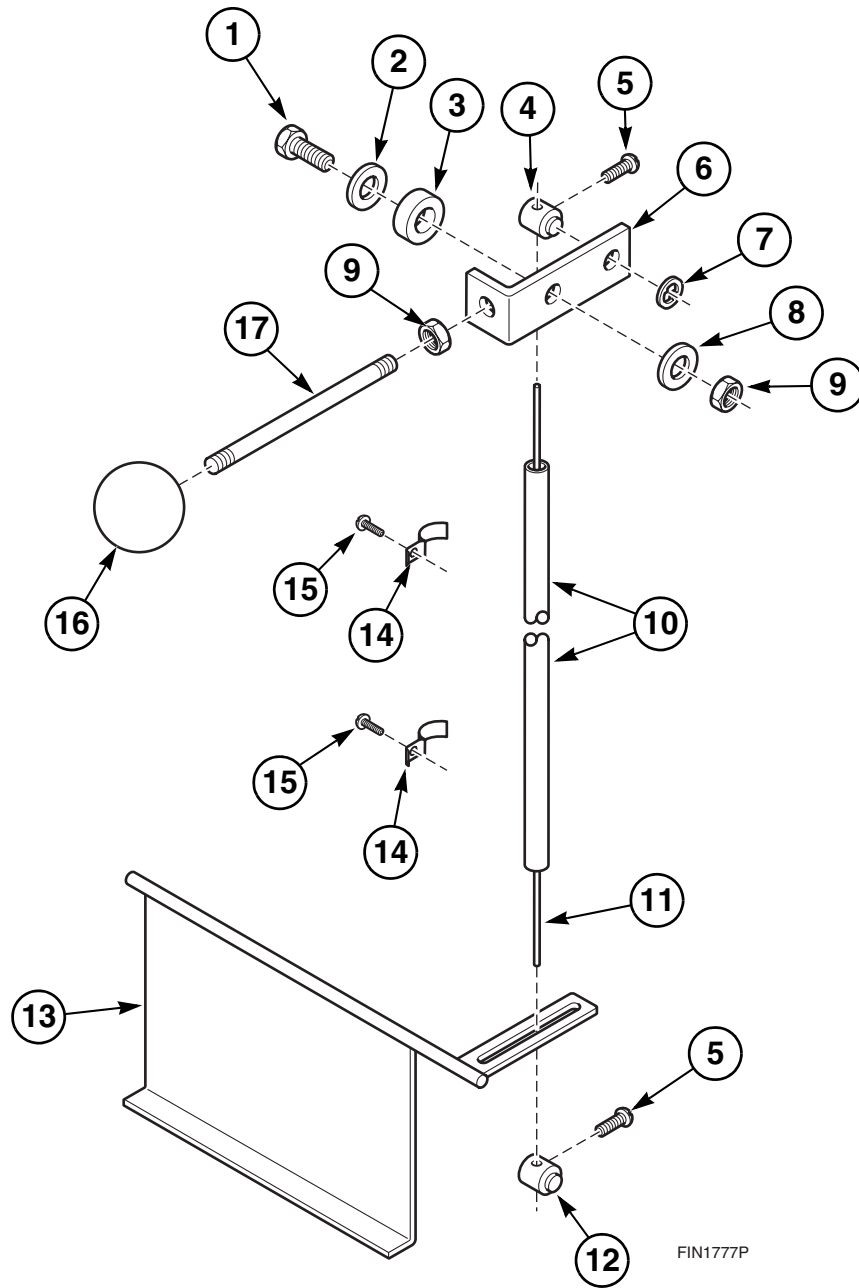
Solenoid Assembly



Solenoid Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JF489	Retaining Ring	Package of 6
1	JF362	Washer	Package of 6
2	JF732	Steam Control Lever	
3	JTU49	Bearing	Package of 2
4	JF254	Bearing Plate	
5	JF215	Collar	Includes setscrew
6	JF185	Extension Bar	
7	JF990	Roll Pin	Package of 6
8	JF739H	Solenoid	115 Volt
	JF738H	Solenoid	230 Volt
9	JF692	Spring	
10	JF664	Swivel	Includes screw and E-rings
11	JF682	Cam Plate	
12	JF724	Lever Assembly	
13	JF1175	Damper Push Rod	
	JF388	Damper Rod Hardened Tip	
14	JF186	Solenoid Extension Arm	

Damper Assembly

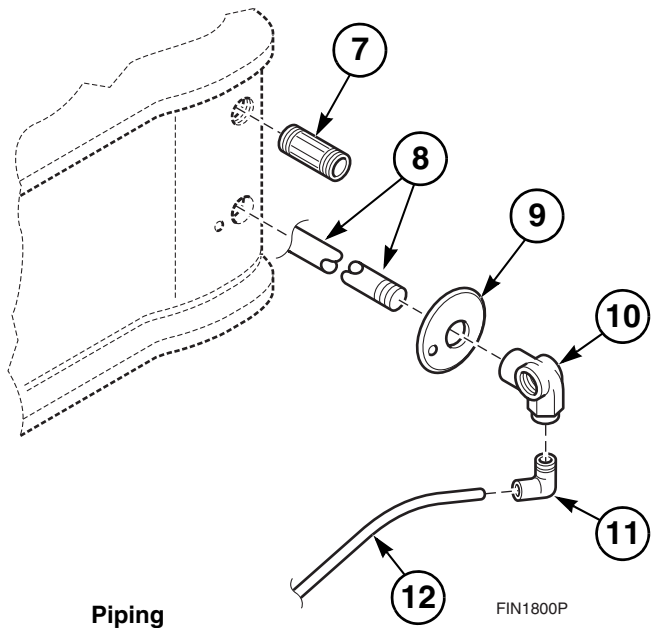
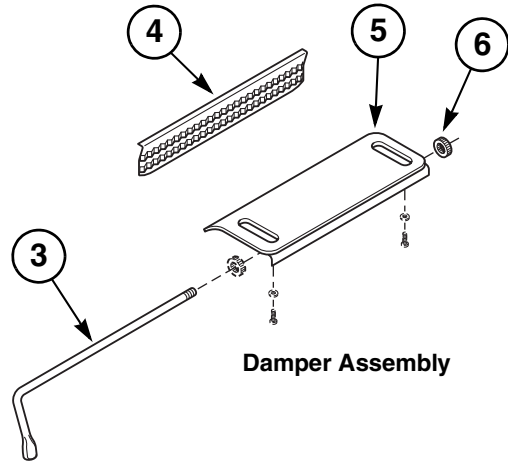
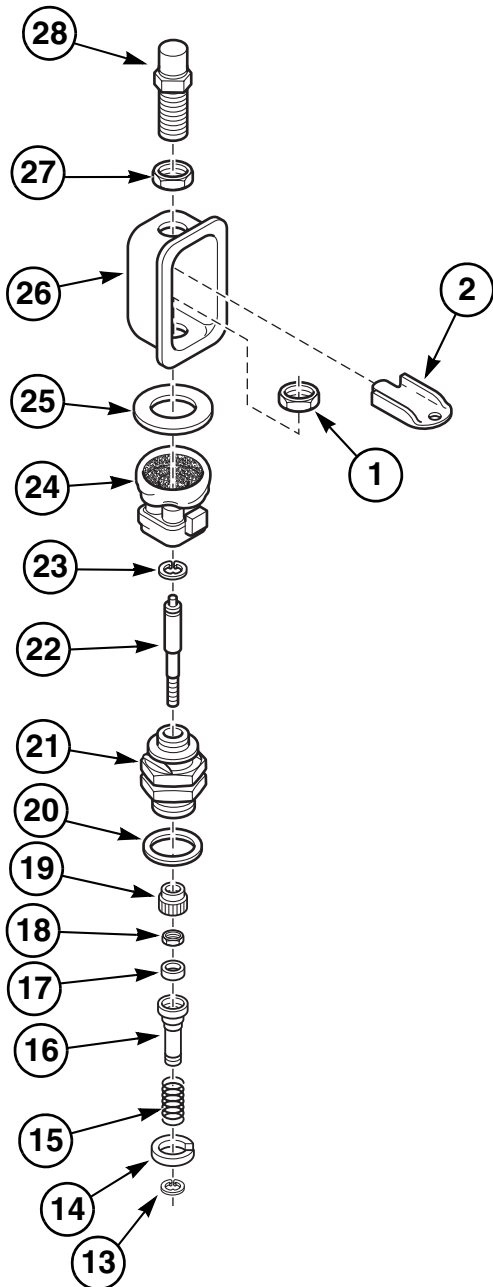


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Damper Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	24233	Screw	
2	80090	Washer	
3	JF660	Washer	
4	JF664	Swivel	
5	03203	Screw	
6	JF1216	Damper Control Lever	
7	JF358	Retaining Ring	
8	JF639	Washer	
9	20275	Nut	
10	JF1280	Damper Tube	
11	JF1283	Damper Wire	
12	JF1438	Wire Clamp	
13	JF1222	Damper Plate	
14	JF645	Tube Clamp	
15	28193	Screw	
16	JD16	Control Knob	
17	JF750	Control Knob Shaft	

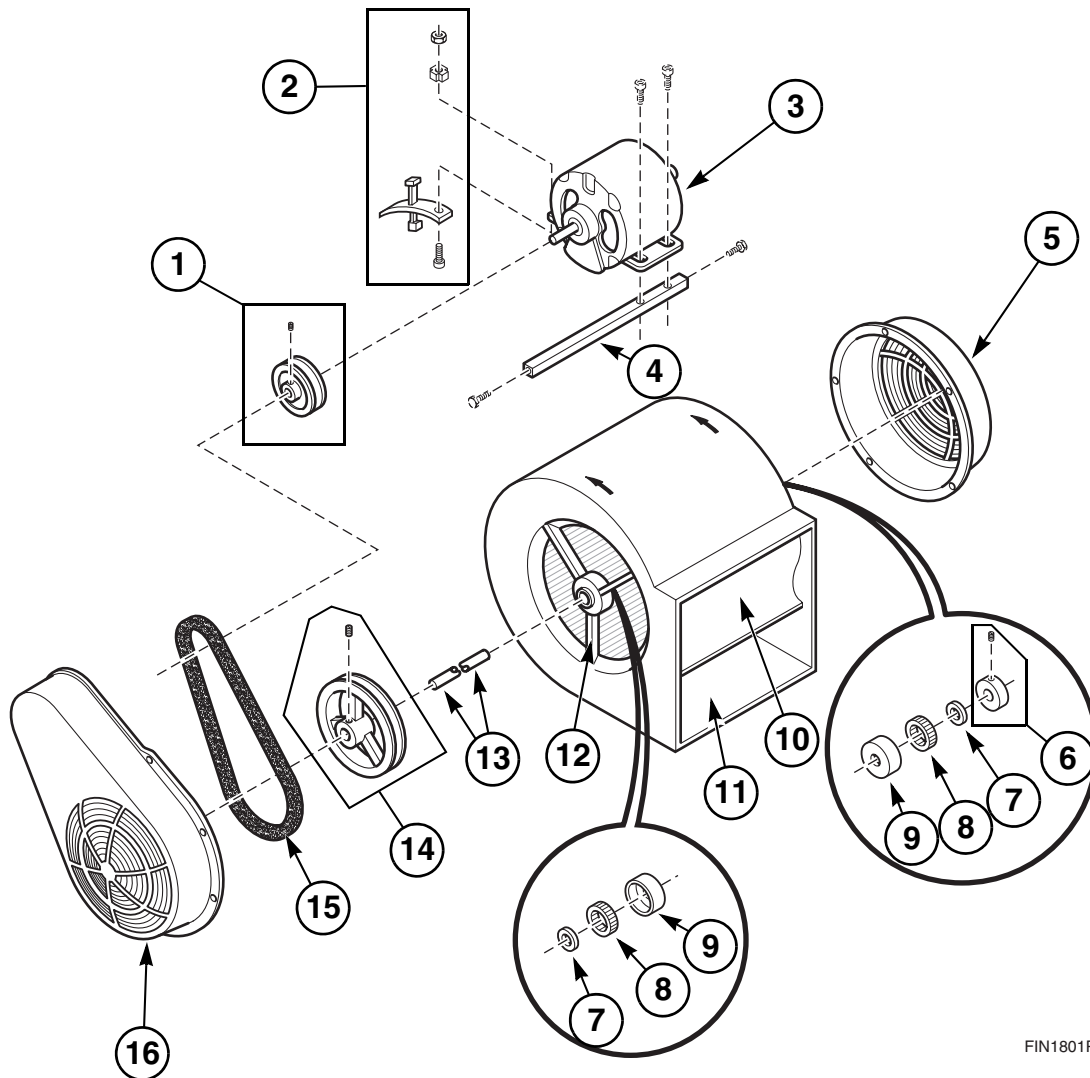
Steam Valve, Damper and Piping Components



Steam Valve, Damper and Piping Components

REF	PART NO.	DESCRIPTION	COMMENTS
	JFV110	Steam Valve	Includes items 13-23
	JK451	Valve Repair Kit	
	JF357	Air Seal	
1	JOP547	Nut	
2	JFV101	Valve Lever	
3	JF745	Damper Rod	
4	JF231	Adjustable Air Seat	Includes felt; Upper; 2 required
5	JF232	Damper	
6	JF212	Damper Bearing	
7	JOP292	Pipe Nipple	
8	JF226	Pipe Nipple	
9	JF225	Spacer Ring	
10	JF573	Elbow	
11	JOP224	Compression Elbow	
12	JF883	Tubing	For condenser
13	JF358	Retaining Ring	Package of 6; Use with item 16
14	JFV105	Valve Spring Retainer	
15	JV330	Spring	Package of 6
16	JFV104	Valve Disc Holder	
17	JV16	Disc	
18	JV15	Nut	Package of 6
19	JV36	Valve Seat	
20	JP103	Gasket	Package of 6
21	JFV100	Valve Body	
22	JFV103	Valve Stem	
23	JF359	Retaining Ring	Package of 6
24	JF18	Stream Spreader	Includes draw band
25	JFV106	Retainer Collar	
26	JF285	Bearing Support Box	
27	JF286	Nut	
28	JF287	Screw	

Blower Assembly

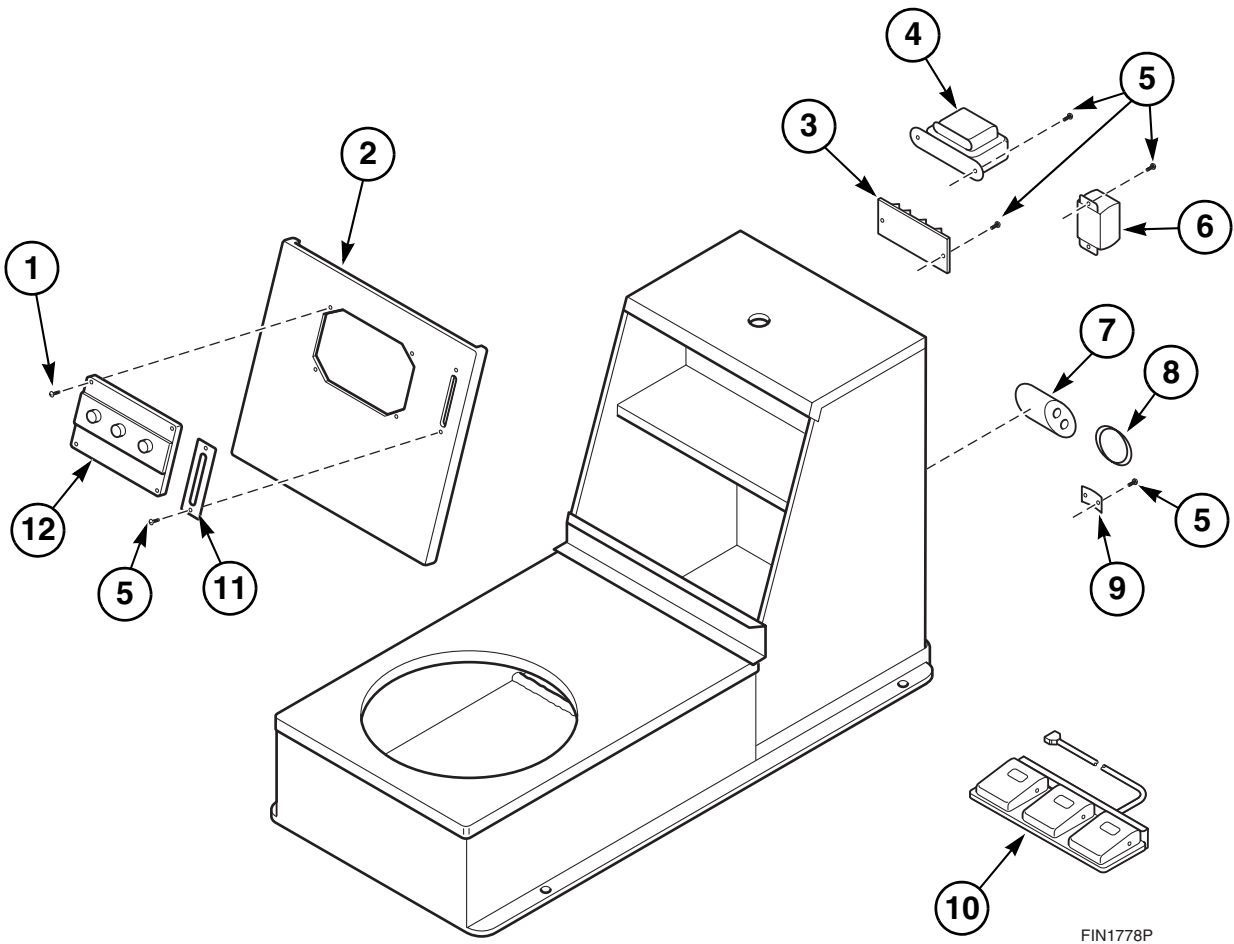


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Blower Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JF734	Blower Housing and Wheel Assembly	Includes items 1, 2, 4 and 6-13
	JP36	Allen Wrench	
1	JF1034	Motor Pulley	Includes JAK34 Screw
2	JPT332	Mounting Kit	Includes nut, strap pad, mounting bolt, nut and washer
3	JMTR88	Blower Motor	1/2 Horsepower; 115-230 Volt/50-60 Hertz/ 1 Phase; When ordering, specify voltage desired
4	JPT47	Motor Support Bar	
5	JF375	Blower Guard	
6	JF372	Thrust Collar	Includes screw
7	JF374	Washer	2 required
8	JF371	Bearing Assembly	
9	JF373	Insulator Bearing Cup	2 required
10	JF367	Cut-Off	Includes nuts and bolts
11	JF369	Blower Housing Assembly	Includes item 10
12	JF368	Blower Wheel	
13	JF366	Shaft	
14	JF363	Blower Pulley	
15	JTU2317	Belt	
16	JF376	Belt Guard	

Control Panel and Electrical Parts



Control Panel and Electrical Parts

REF	PART NO.	DESCRIPTION	COMMENTS
	JF1304	Wire Harness	
	JK420	Timer Kit	0-30 seconds
1	JF1406	Screw	
2	JF1259	Control Panel	
3	JTU8629	Terminal Board	
4	JF1301	Transformer	120/24 Volt
	JF1305	Transformer	200-240/24 Volt
5	28193	Screw	
6	JF1300	Motor Relay	
7	JF1302	Capacitor	1 hp motor
8	JF894	Draw Band	
9	JF1396	Wire Tie Mount	
10	JF1243	Foot Switch	
11	JSF259	Damper Control Label	
12	JET250	Timer	

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